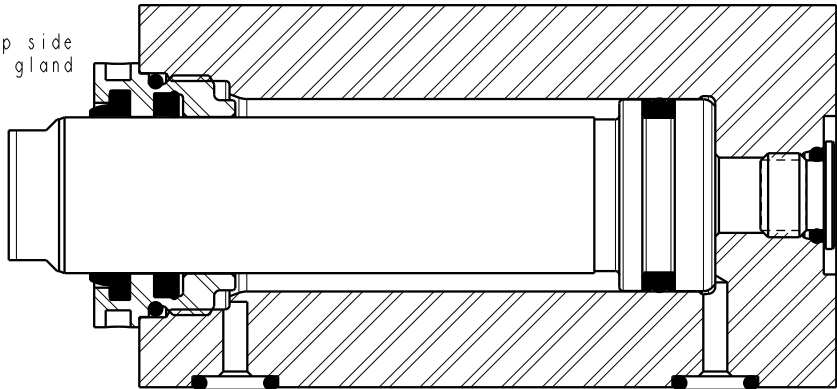
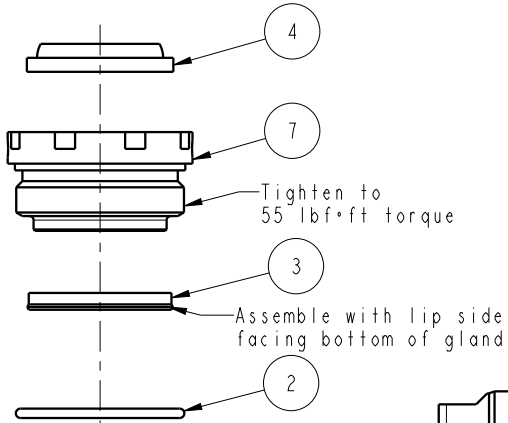
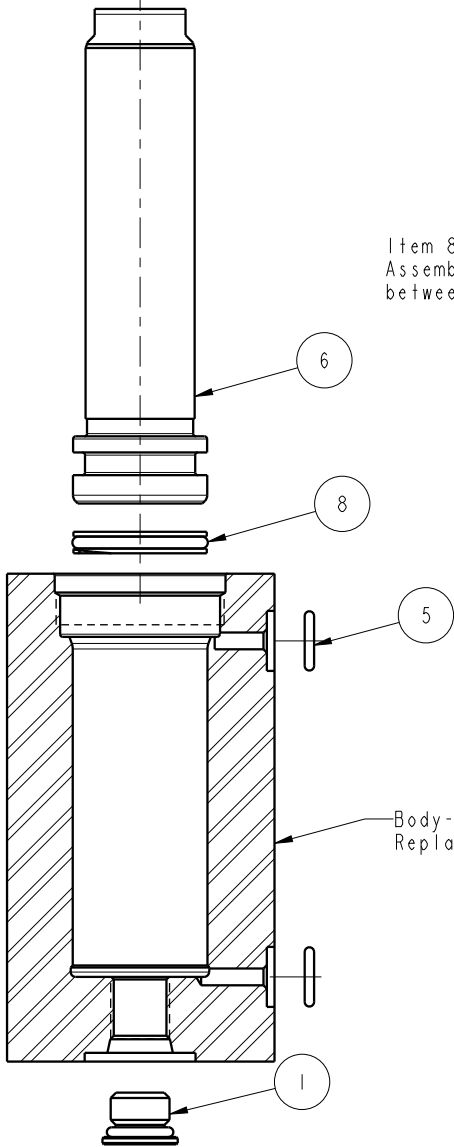
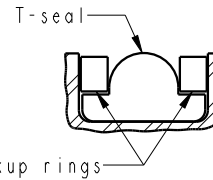
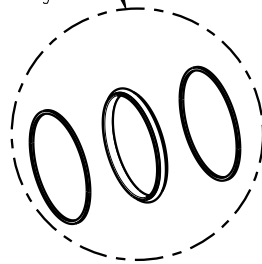


Lubricate all seals with clean hydraulic oil prior to assembly.  
Do not use silicone based lubricants.



Item 8, 3 piece seal.  
Assemble with T-seal  
between backup rings.



Standard Seal Kit	Fluorocarbon Seal Kit
60-2102-00	6V-2102-10
39-H100-17	39-V100-17
39-0110-45	39-0120-05
39-0010-11	39-0120-13
39-0120-08	39-0120-08
39-0500-42(2)	39-0510-25(2)

No.	QTY	PART No.	DESCRIPTION
8	1	39H10017	SEAL,T, (13/16 X 5/32 X 1)
7	1	82031002	GLAND,CYL, 3900 & 17.8 KN
6	1	82011008	PISTON,CYL,3900,2 STRK
5	2	39050042	O-RING, (-011)
4	1	39012008	WIPER,SNAP-IN, (13/16)
3	1	39011045	SEAL, LL, (13/16 X 1/8 X 1/8 X 1-1/2)
2	1	39001011	O-RING, (-024)
1	1	30601145	PLUG, SOCH, SAE 4, LOW HEAD

<b>PARTS LIST</b>	
	VEKTEK, INC. 1334 E. SIXTH AVE. P.O. BOX 625 EMPORIA, KS. 66801 U.S.A.
<b>Model Number</b> 21-1210-02 21-1210-02F	PARTS LIST, ASSY, CYL, BB, MM, 3900, 2 STRK, DA
SIZE A	<b>PL2161</b>
	REV <b>F</b>

F	5499	RELEASE	NPETERS	9/23/24
REV	IN ACCORDANCE WITH ECN	EFFECTIVE DATE	REVISED BY	DATE
DRW BY:	JACOB	<b>DRAWING STATUS: Released</b>		
DATE:	5-5-97	PRODUCTION APPROVED FOR RELEASED STATUS ONLY		

FORM FEG035\_PL.A.SIZE, REV. B